



PRO-POXY 300 PRO-POXY 300 FAST

NON-SAG, INJECTABLE ANCHORING GEL

BENEFITS:

- ◆ Permitted for use in wet or damp holes
- ◆ Permitted in severe weathering locations
- ◆ Freeze-thaw resistant
- ◆ Suitable for seismic conditions
- ◆ Allowed at close edge distances
- ◆ Allowed at shallow embedments
- ◆ Low odor
- ◆ For both solid and hollow base materials



Also available in bulk

Where other's can't...
PRO-POXY 300
PRO-POXY 300 FAST can!

*Above statements per I.C.B.O. E.R. #5000 and/or independent test reports. Available on request.



PRO-POXY 300 and PRO-POXY 300 FAST

NON-SAG, INJECTABLE ANCHORING GEL

◆ DESCRIPTION

Both PRO-POXY 300 and 300 FAST are high-strength, two component epoxy adhesive anchoring gels. PRO-POXY 300 meets ASTM-C-881, Types I, II, IV, and V, Grade 3, Classes B and C. PRO-POXY 300 FAST meets ASTM-C-881, Types I, II*, IV, V* Grade 3, Classes A, B, and C. They also meet USDA specifications for use in food processing areas.

* Except Gel Time

◆ USAGE

- Chemical anchoring for bolts, dowels, and pins.
- Cap sealing and port setting.
- Pressure-injection of cracks in structural concrete.
- Bonding irregular surfaces.

Appearance: Component A - white Component B - gray

Shelf Life: 2 years in original unopened container

Storage Conditions:

Store at 40° - 95°F (5° - 35°C)

Precondition material to over 73° ± 2°F (23°C)

Cold weather (below 70°F / 21°C): Precondition cartridges slowly to 80-90°F / 27-32° C for easier gunning

Gel Time (60 g mass):

PRO-POXY 300: 35 min at 73° ± 2°F (23°C)

PRO-POXY 300 Fast: 8 min at 73° ± 2°F (23°C)

◆ DIRECTIONS

CARTRIDGES: PRO-POXY 300 and 300 FAST may be easily dispensed from cartridges eliminating mixing and measuring. Remove D plugs from small end of cartridge. Slide retaining nut over static mixer. Secure static mixer to cartridge by screwing retaining nut onto cartridge. For easier gunning, the static mixer tip may be cut off to the third notch. Place assembled cartridge into approved pneumatic or hand gun. Extrude epoxy until a uniform gray color is achieved. Do not use epoxy with color streaks. Dispense under a constant uniform pressure. If dispensing is altered, re-establish a uniform gray color prior to continuing. When using a hand gun, release pressure from gun by pressing thumb button at every pause in dispensing. Otherwise, re-establish uniform gray color prior to continuing.

BULK PACKAGED COMPONENTS:

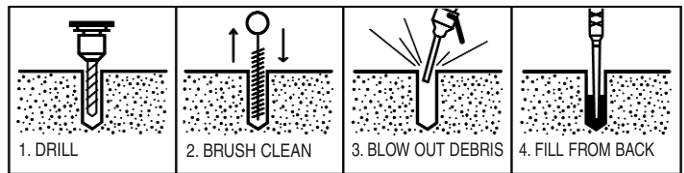
Automatic Dispensing Machines: Only use UNITEX approved positive displacement dispensing machines.

Hand Mixing: Premeasure equal parts by volume of component A and component B in two separate containers. Use a third container to mix the two components together. Do not use one tapered container such as a Dixie paper cup, filling it half full of A and half full of B; the correct ratio (1:1) cannot be achieved due to tapered feature of container. Thoroughly mix for 3 minutes, scraping sides of container until uniform grey color is achieved. Only mix amount of epoxy that can be used within its gel time. Spread mixed epoxy out thin on a hawk to extend gel time. If you pile it up, the gel time will be shortened due to the greater mass and exotherm.

◆ APPLICATION

TO ANCHOR BOLTS, DOWELS, & PINS:

- Step 1. Drill holes to proper diameter and length.
- Step 2. Clean holes with a nylon brush.
- Step 3. Blow concrete dust from hole with oil-free compressed air from back forward.
- Step 4. After uniform color is achieved, static mixer should be placed in back of hole. Start extruding epoxy while pulling static mixer out, filling hole 1/2 full. Rotate the bolt slightly as it is inserted to the back of the hole. Refer to tables for annular space, embedment depth, and edge distances.



TO SET PORTS & CAPSEAL CRACKS: Select PRO-POXY 300 or 300 FAST according to the desired gel time. PRO-POXY 300 provides longer working time. PRO-POXY 300 FAST should be selected for cooler weather applications and when faster setup of capseal is desired. Dab a small amount of epoxy to the back of a port and carefully center port over the crack. A centering nail may be helpful. Do not apply so much epoxy to back of port that it could close off the hole. After setting port, carefully butter the shoulder of the port and extend epoxy to 1/2 in / 1.28 cm on either side of the crack. Continue placement of epoxy by buttering crack between ports. To avoid leaks under pressure, the epoxy should be applied to approx. 1/4 in / .64 cm. thick. Do not place epoxy once it starts curing or getting hot or sticky, as this will compromise capseal and cause leaking. Once epoxy is placed, it should not be disturbed during the curing process. Cure time depends on air temperature and mass of epoxy. Normally a minimum of 2 hrs is necessary for PRO-POXY 300 FAST and 4 - 6 hrs for PRO-POXY 300 to fully cure at 73° ± 2°F / 23°C. Capseal must be fully cured prior to injection.

TO BOND IRREGULAR SURFACES: Apply the mixed PRO-POXY 300 or 300 FAST to the prepared substrates. Work into the substrate for positive adhesion. Secure or clamp the bonded surfaces firmly into place until the epoxy has cured. Glue line should not exceed 1/8 in / .32 cm.

◆ PACKAGING

- 22 oz / 600 ml cartridge
- 1 gal / 3.8 L units
- 2 gal / 7.6 L units
- 10 gal / 37.9 L units
- 110 gal / 416.4 L units

◆ COVERAGE

- 22 oz / 600 ml cartridge yields 37 cu in / 600 cu cm
 - 1 gal / 3.8 L of mixed epoxy yields 231 cu in / 3746 cu cm
- (See Estimating Guide for Cartridges on back)

◆ COMPLIANCES

PRO-POXY 300- ASTM-C-881: Types I, II, IV, & V; Grade 3; Classes B & C

PRO-POXY 300 FAST- ASTM-C-881: Types I, II*, IV, V*; Grade 3; Classes A, B, & C *Except Gel Time

V.O.C. Compliant

USDA specifications for use in food processing areas

ICBO Evaluation Report #5000

City of Los Angeles, Research Report #25220

D.O.T. Listed

Dade County Approval

Passed ICBO – ES AC58 (Sec. 5.3.3) ASTM E 1512 (Sec. 7.1 & 7.5) Elevated Temp. Creep Test

◆ TECHNICAL DATA

| Ultimate Tension Values for Threaded Rod in Concrete * | | | | | | | | | |
|---|----------------------|-----------------------|---|----------|----------|----------|--------------------------------|---------|----------------------|
| ANCHOR DIA (inches) | BIT DIA. (inches) | EMBEDMENT (inches) | ULTIMATE BOND STRENGTH IN CONCRETE (f' c) | | | | ALLOWABLE STEEL STRENGTH (lbs) | | |
| | | | 2500 psi | 3000 psi | 4000 psi | 5500 psi | A36 / A307 | A193 B7 | 300 SERIES STAINLESS |
| 3/8 | 7/16 | 1-11/16 | | 5450 | | | 2100 | 4550 | 3630 |
| 3/8 | 7/16 | 3-3/8 | 7300 | | 8250 | 9200 | 2110 | 4550 | 3630 |
| 3/8 | 9/16 | 3-3/8 | 9560 | | | | 2110 | 4550 | 3630 |
| 3/8 | 7/16 | 5-5/8 | 10980 | | 11360 | 11740 | 2110 | 4550 | 3630 |
| 1/2 | 9/16 | 2-1/4 | | 7495 | | | 3750 | 8100 | 6470 |
| 1/2 | 9/16 | 4-1/2 | 10540 | | 11730 | 12920 | 3750 | 8100 | 6470 |
| 1/2 | 11/16 | 4 -1/2 | 14640 | | | | 3750 | 8100 | 6470 |
| 1/2 | 9/16 | 7-1/2 | 14660 | | 17010 | 19360 | 3750 | 8100 | 6470 |
| 5/8 | 3/4 | 2-13/16 | | 13665 | | | 5870 | 12655 | 10130 |
| 5/8 | 3/4 | 5-5/8 | 14800 | | 18870 | 22940 | 5870 | 12655 | 10130 |
| 5/8 | 7/8 | 5-5/8 | 23340 | | | | 5870 | 12655 | 10130 |
| 5/8 | 3/4 | 9-3/8 | 21560 | | 26260 | 30960 | 5870 | 12655 | 10130 |
| 3/4 | 7/8 | 3-3/8 | | 17825 | | | 8460 | 18220 | 12400 |
| 3/4 | 7/8 | 6-3/4 | 22380 | | 25870 | 29360 | 8460 | 18220 | 12400 |
| 3/4 | 1 | 6-3/4 | 29850 | | | | 8460 | 18220 | 12400 |
| 3/4 | 7/8 | 11-1/4 | 30320 | | 34340 | 38360 | 8460 | 18220 | 12400 |
| 7/8 | 1 | 3-15/16 | | 21390 | | | 11500 | 24800 | 16860 |
| 7/8 | 1 | 7-7/8 | 43280 | | | | 11500 | 24800 | 16860 |
| 1 | 1-1/8 | 4-1/2 | | 27419 | | | 15020 | 32400 | 22020 |
| 1 | 1-1/8 | 9 | 55650 | | | | 15020 | 32400 | 22020 |
| 1-1/4 | 1-3/8 | 11-1/4 | 77860 | | | | 23480 | 50610 | 34420 |

| Shear and Tension Values for Smooth Dowels* | | | | | | | |
|--|--------------------------|-----------------------|------------------------------|----------|--------------------------|----------|--|
| DOWEL DIAMETER (inches) | BIT DIAMETER (inches) | EMBEDMENT (inches) | ULTIMATE BOND STRENGTH (lbs) | | ALLOWABLE STEEL STRENGTH | | |
| | | | TENSION | SHEAR | TENSION | SHEAR | |
| | | | 3000 psi | 2500 psi | 3000 psi | 2500 psi | |
| 1/2 | 9/16 | 4 1/2 | 6040 | 8560 | 3750 | 1930 | |
| 5/8 | 3/4 | 5 5/8 | 6760 | 13140 | 5880 | 3030 | |
| 3/4 | 7/8 | 6 3/4 | 12000 | 18920 | 8460 | 4360 | |
| 7/8 | 1 | 7 7/8 | 14220 | 25720 | 11500 | 5930 | |
| 1 | 1 1/8 | 9 | 23280 | 33600 | 15020 | 7740 | |

- *1. The tabulated shear and tension values are for anchors installed in normal weight concrete having reached the designated ultimate compressive strength at the time of installation. Linear interpolation may be used for concrete strengths between those listed.
2. Spacing and edge distance shall be in accordance with appropriate table.
3. Allowable load must be the lesser of the allowable steel strength and that allowable bond strength. Typically, allowable bond strength is equal to the ultimate bond strength divided by the safety factor of 4.
4. Allowable loads may be increased by 33-1/3% for short term loading due to earthquakes or wind.
5. PRO-POXY 300 and PRO-POXY 300 FAST is recognized for installation in water-filled or moist holes, for use in locations subject to severe exterior weathering conditions and for resisting tension and shear loads due to earthquake and wind.

| Allowable Shear Values for Threaded Rod in 2000 psi Concrete* | | | | | |
|--|-----------------------|--------------------|--------------------------------|---------|----------------------|
| | | | ALLOWABLE STEEL STRENGTH (lbs) | | |
| ANCHOR DIAMETER (inches) | BIT DIAMETER (inches) | EMBEDMENT (inches) | A36 / A307 | A193 B7 | 300 SERIES STAINLESS |
| 3/8 | 7/16 | 3-3/8 | 1080 | 2345 | 1870 |
| 1/2 | 9/16 | 4-1/2 | 1930 | 4170 | 3330 |
| 5/8 | 3/4 | 5-5/8 | 3030 | 6520 | 5220 |
| 3/4 | 7/8 | 6-3/4 | 4360 | 9390 | 6390 |
| 7/8 | 1 | 7-7/8 | 5930 | 12780 | 8680 |
| 1 | 1 1/8 | 9 | 7740 | 16690 | 11340 |
| 1-1/4 | 1-3/8 | 11-1/4 | 12100 | 26070 | 17730 |

*See notes on previous page.

| Cure Times for Adhesive Anchors* | | | | |
|---|--------------|-------------------|-------------------|-------------------|
| MINIMUM SUBSTRATE TEMP. | CURE TIME | | MINIMUM CURE TIME | |
| | PRO-POXY 300 | PRO-POXY 300 FAST | PRO-POXY 300 | PRO-POXY 300 FAST |
| 40°F (5°C) | F | 48 hrs | F | 24 hrs |
| 65°F (18°C) | 48 hrs | 36 hrs | 24 hrs | 8 hrs |
| 70°F (21°C) | 36 hrs | 24 hrs | 12 hrs | 2.5 hrs |
| 80°F (27°C) | 24 hrs | 12 hrs | 6 hrs | 2 hrs |
| 100°F (38°C) | 12 hrs | 6 hrs | 4 hrs | 1 hrs |

- * 1. F indicates PRO-POXY 300 FAST is recommended.
- 2. Cure Time is time required before epoxy reaches ultimate strength. Minimum Cure Time is minimum time required before the design or allowable load may be applied.
- 3. Anchors are to be undisturbed during the minimum cure time.

| Allowable Anchor Spacing and Edge Distance* | | | |
|--|---|--|---------------------|
| | FULL ANCHOR CAPACITY Critical Distance (C _{cr}) | REDUCED ANCHOR CAPACITY Distance (C _{min}) | REDUCTION FACTOR |
| SPACING BETWEEN ANCHORS | 24 D | 8 D | .90 |
| EDGE DISTANCE: TENSION LOADS | 12 D | see following chart | see following chart |
| SHEAR LOADS – THREADED ROD | 12 D | 4 D | .21 |
| SHEAR LOADS – SMOOTH DOWELS | 12 D | 4 D | .21 |
| SHEAR LOADS – REBAR | 16 D | 4 D | .15 |

| Edge Distance for Tension Values for Anchors in Concrete* | | |
|--|---|------------------|
| STUD SIZE (inches) | MINIMUM EDGE DISTANCE (C _{min}) | REDUCTION FACTOR |
| 3/8 | 1-1/2 | .70 |
| 1/2 | 1-3/4 | .66 |
| 5/8 | 1-3/4 | .70 |
| 3/4 | 1-3/4 | .70 |
| 7/8 | 3-1/2 | .70 |
| 1 | 4 | .70 |
| 1-1/4 | 5 | .70 |

- * 1. The listed values are the minimum distances required to obtain the load values in the tables above and to the left. D = anchor diameter. When adjacent anchors are different sizes or embedments, use the largest value for D.
- 2. The listed values are the minimum distances at which the anchor can be installed when load values are adjusted in accordance with reduction factor.
- 3. Load values in the table are multiplied by the reduction factor when anchors are installed at the minimum spacing listed. Use linear interpolation for spacing between critical and minimum distances. Multiple reduction factors for more than one spacing or edge distance are calculated separately and multiplied.

| Shear and Tension Values for Reinforcing Steel* | | | | | | | |
|--|-----------------------|--------------------|--------------------------------------|----------|----------|--------------------------|----------|
| ANCHOR DIAMETER (inches) | BIT DIAMETER (inches) | EMBEDMENT (inches) | TENSION ULTIMATE BOND STRENGTH (lbs) | | | ALLOWABLE STEEL STRENGTH | |
| | | | CONCRETE STRENGTH (f' _c) | | | TENSION OR SHEAR (lbs) | |
| | | | 2500 psi | 4000 psi | 5500 psi | Grade 40 | Grade 60 |
| # 3 | 1/2 | 3 3/8 | 7080 | 9050 | 11020 | 2200 | 2640 |
| # 4 | 5/8 | 4 1/2 | 12300 | 14730 | 17160 | 4000 | 4800 |
| # 5 | 3/4 | 5 5/8 | 16000 | 18810 | 21620 | 6200 | 7440 |
| # 6 | 1 | 6 3/4 | 39035 | | | 8800 | 10560 |
| # 7 | 1 1/8 | 7 7/8 | 36740 | | | 12000 | 14400 |
| # 8 | 1 1/4 | 9 | 42670 | | | 15600 | 18720 |

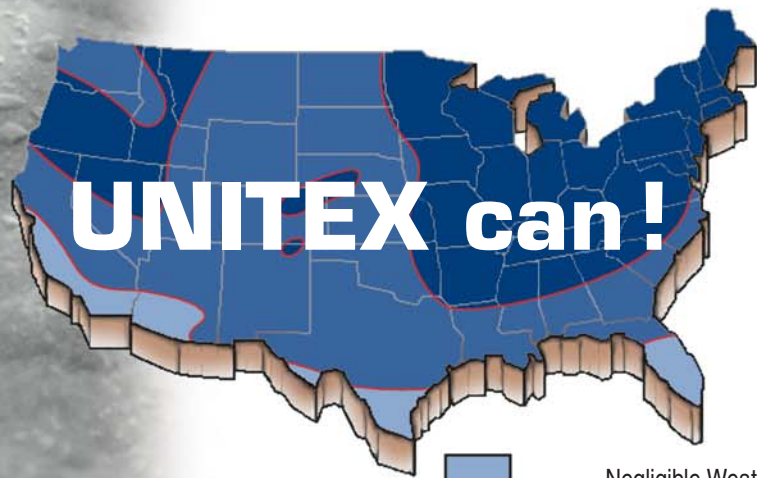
* See notes on previous page.




NOTE: Values for Threaded Rod in Hollow & Grout Filled Block available on request.



*Performing
where others
can't!*

**PRO-POXY 300
PRO-POXY 300 FAST**



-  Negligible Weathering
-  Moderate Weathering
-  Severe Weathering

Estimating Guide for Number of Holes per Cartridge

| | | HOLE DEPTH (inches) | | | | | | | | | | | | | | | | | | |
|---------------------------------|--------------------|--------------------------------------|-----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
| THREADED ROD IN CONCRETE | | NUMBER OF HOLES PER CARTRIDGE | | | | | | | | | | | | | | | | | | |
| ROD SIZE (inches) | HOLE SIZE (inches) | | | | | | | | | | | | | | | | | | | |
| 3/8 | 7/16 | 192 | 128 | 96 | 77 | 64 | 55 | 48 | 43 | 39 | 35 | 32 | 30 | 28 | 26 | 24 | 23 | 22 | 21 | 20 |
| 1/2 | 9/16 | 136 | 91 | 68 | 55 | 46 | 39 | 34 | 29 | 28 | 25 | 23 | 21 | 19 | 18 | 17 | 16 | 15 | 15 | 14 |
| 5/8 | 3/4 | 70 | 47 | 35 | 28 | 24 | 20 | 18 | 16 | 14 | 13 | 12 | 11 | 10 | 10 | 9 | 9 | 8 | 8 | 7 |
| 3/4 | 7/8 | 56 | 37 | 28 | 23 | 19 | 16 | 14 | 13 | 11 | 10 | 10 | 9 | 8 | 8 | 7 | 7 | 7 | 6 | 6 |
| 7/8 | 1 | 47 | 31 | 24 | 19 | 16 | 12 | 12 | 11 | 10 | 9 | 8 | 8 | 7 | 7 | 6 | 6 | 6 | 5 | 5 |
| 1 | 1-1/8 | 38 | 26 | 19 | 16 | 13 | 11 | 10 | 9 | 8 | 7 | 7 | 6 | 6 | 5 | 5 | 5 | 5 | 4 | 4 |
| 1-1/8 | 1-1/4 | 34 | 23 | 17 | 14 | 12 | 10 | 9 | 8 | 7 | 7 | 6 | 6 | 5 | 5 | 5 | 4 | 4 | 4 | 4 |
| 1-1/4 | 1-3/8 | 29 | 20 | 15 | 12 | 10 | 9 | 8 | 7 | 6 | 6 | 5 | 5 | 5 | 4 | 4 | 4 | 4 | 3 | 3 |
| 1-1/2 | 1-5/8 | 23 | 16 | 12 | 10 | 8 | 7 | 6 | 5 | 5 | 5 | 4 | 4 | 4 | 3 | 3 | 3 | 3 | 3 | 3 |
| REBAR IN CONCRETE | | | | | | | | | | | | | | | | | | | | |
| REBAR SIZE (inches) | HOLE SIZE (inches) | | | | | | | | | | | | | | | | | | | |
| No. 3 | 1/2 | 163 | 109 | 82 | 66 | 55 | 47 | 41 | 37 | 33 | 30 | 28 | 26 | 24 | 22 | 21 | 20 | 19 | 18 | 17 |
| No. 4 | 5/8 | 127 | 85 | 64 | 51 | 43 | 37 | 32 | 29 | 26 | 24 | 22 | 20 | 19 | 17 | 16 | 15 | 15 | 14 | 13 |
| No. 5 | 3/4 | 103 | 69 | 52 | 41 | 35 | 30 | 26 | 23 | 21 | 19 | 17 | 16 | 15 | 14 | 13 | 12 | 12 | 11 | 11 |
| No. 6 | 7/8 | 82 | 55 | 41 | 32 | 28 | 24 | 21 | 19 | 17 | 15 | 14 | 13 | 12 | 11 | 11 | 10 | 10 | 9 | 9 |
| No. 7 | 1 | 72 | 48 | 36 | 29 | 24 | 21 | 18 | 16 | 15 | 13 | 12 | 11 | 11 | 10 | 9 | 9 | 8 | 8 | 8 |
| No. 8 | 1 1/8 | 62 | 41 | 31 | 25 | 21 | 18 | 16 | 14 | 13 | 12 | 11 | 10 | 9 | 9 | 8 | 8 | 7 | 7 | 7 |
| No. 9 | 1 3/8 | 31 | 21 | 16 | 13 | 11 | 9 | 8 | 7 | 7 | 6 | 6 | 5 | 5 | 4 | 4 | 4 | 4 | 4 | 3 |
| No. 10 | 1 1/2 | 30 | 20 | 15 | 12 | 10 | 9 | 8 | 7 | 6 | 6 | 5 | 5 | 5 | 4 | 4 | 4 | 4 | 4 | 3 |
| SMOOTH DOWEL IN CONCRETE | | | | | | | | | | | | | | | | | | | | |
| DOWEL SIZE (inches) | HOLE SIZE (inches) | | | | | | | | | | | | | | | | | | | |
| 3/4 | 7/8 | 83 | 56 | 42 | 34 | 28 | 24 | 21 | 19 | 17 | 15 | 14 | 13 | 12 | 11 | 11 | 10 | 10 | 9 | 9 |
| 7/8 | 1 | 72 | 48 | 36 | 29 | 24 | 21 | 18 | 16 | 15 | 13 | 12 | 11 | 11 | 10 | 9 | 9 | 8 | 8 | 8 |
| 1 | 1 1/8 | 61 | 41 | 31 | 25 | 21 | 18 | 16 | 14 | 12 | 11 | 10 | 10 | 9 | 8 | 8 | 8 | 7 | 7 | 6 |
| 1 1/4 | 1 3/8 | 50 | 33 | 25 | 20 | 17 | 14 | 13 | 11 | 10 | 9 | 9 | 8 | 7 | 7 | 7 | 6 | 6 | 6 | 5 |
| 1 1/2 | 1 5/8 | 42 | 28 | 21 | 17 | 14 | 12 | 11 | 10 | 9 | 8 | 7 | 7 | 6 | 6 | 6 | 5 | 5 | 4 | 4 |

◆ LIMITATIONS

- Minimum substrate temperature is 40° F (5° C.)
- Do not thin. Solvents will prevent proper cure.
- Use dried aggregate only.
- Minimum age of concrete must be 3 – 7 days, depending on curing and drying conditions
- PRO-POXY 300 and 300 FAST are vapor barriers after cure.
- Do not allow mixed epoxy to reside in static mixing head or mixer for more than 5 minutes or gelation and blockage may result.

◆ CAUTION

- Component A – Irritant
- Component B – Corrosive
- Product is a strong sensitizer. Use of safety goggles and chemical resistant gloves are recommended.
- Use of a NIOSH/MSHA organic vapor respirator recommended if ventilation is inadequate.
- Avoid breathing vapors.
- Avoid skin contact.

◆ FIRST AID

EYE CONTACT: Flush immediately with water for at least 15 minutes. Contact physician immediately.

RESPIRATORY PROBLEMS: Remove person to fresh air.

SKIN CONTACT: Remove any contaminated clothing. Remove epoxy immediately with a dry cloth or paper towel. Solvents should **not** be used as they carry the irritant into the skin. Wash skin thoroughly with soap and water.

CURED EPOXY RESINS ARE INNOCUOUS.

◆ CLEANUP

Uncured material can be removed with UNITEX CITRI-CLEAN or other approved solvent. Collect with absorbent material. Flush area with water. Dispose of in accordance with local, state, and federal disposal regulations. Cured material can only be removed mechanically.

Disclaimer of Warranties: Neither manufacturer nor seller have any knowledge or control concerning the purchaser's use of the product. No expressed warranty is made by manufacturer or seller with respect to the results of any use of the product or container that the product comes in. No implied warranties including, but not limited to, an implied warranty of merchantability or an implied warranty of fitness for a particular purpose are made with respect to the product. Neither manufacturer nor seller assume any liability for personal injury, loss or damage

resulting from the use of the product. In the event that the product shall prove defective, buyer's exclusive remedy shall be as follows: Seller or manufacturer shall, upon request of buyer, replace any quantity of the product which is proven to be defective or shall, at its option, refund the purchase price of the product upon return of the product. Manufacturer shall not be responsible for use of this product in a manner to infringe on any patent held by others.

Contact UNITEX Technical Services for further information or installation instructions.



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